

# Stix<sup>®</sup> 5200

NON-STAINING SHEET GOODS FLOORING ADHESIVE

SOLVENT FREE • LONG SLIP TIME • LOW ODOR • NON-STAINING

**Stix 5200** is a non-staining adhesive for the installation of felt and mineral-backed sheet goods. **Stix 5200** is solvent free, environmentally safe, low odor and may be used in occupied buildings. This adhesive is ideal for mineral-backed sheet goods due to the extended open time feature.

The installation site must be acclimated with HVAC in operation. The floor and room temperature, as well as flooring materials and adhesive, must be maintained at 65°–95° F, and the humidity below 65% for 48 hours prior to, during, and after the testing and installation. Follow floor-covering manufacturer's installation instructions and proper adhesive application rate.

**Stix 5200** can be used on concrete substrates with in-situ Relative Humidity (RH) up to 75% as measured per ASTM F2170, and with pH up to 9.0. Site conditions and floor preparations must comply with the appropriate guidelines per ASTM F710. All substrates must be clean, smooth and dry, free of waxes, existing adhesives, dirt or dust, grease, oil, paint curing compounds or sealers. This adhesive cannot be used over chemically cleaned substrates. Moisture testing on concrete substrates on any level must be within installation guidelines. Results must also comply with floor-covering manufacturer's specifications.

The floor must be sound, smooth, dry and clean. Remove any dirt, wax, loose paint, existing adhesives, and all foreign matter that would interfere with a good bond. Do not use on substrates that have been chemically cleaned. Seal porous or dusty concrete surfaces. Lay flooring into adhesive that is still wet enough to ensure 100% transfer to the backing, and roll in accordance with the flooring manufacturer's installation instructions. When installing over a non-porous surface, let adhesive become tacky.

#### Advantages:

- Very quick bond development
- Low odor
- Freeze thaw stable to 15° F
- Carpet & Rug Institute (CRI) Green Label approved
- Contains MicroSept™ Antimicrobial Protection

#### Trowel Size:

1/16" x 1/16' x 1/16' U- or SQ-Notch

#### Coverage:

125–180 square feet per gallon

#### Open Time:

25–40 minutes

#### Shelf Life:

1 year from manufacturing date in an unopened container

This adhesive is not recommended for solid vinyl or vinyl foam backing.

This product is not photochemically reactive as defined by California Rules 102 and 443. VOC content is below that established by California SCAQMD Rule 1168.