

Stix[®] 4500

XL Brands[®]



PREMIUM COVE BASE ADHESIVE

EXCEPTIONAL WET GRAB • DESIGNED FOR DIFFICULT TO BOND COVE BASE

Stix 4500 is a premium light-colored and solvent-free acrylic adhesive designed for difficult to bond cove base. Use for installing vinyl (PVC), rubber and specialty cove base on clean, dry interior walls. **Stix 4500** has the high grab and wet strength to keep corners tight and to hold cove base firmly to the wall until it dries. The fast-setting formula provides a durable impact-resistant bond. **Stix 4500** is non-staining and compatible with all common manufactured brands of cove base, including type TS vulcanized rubber base. **Stix 4500** is made with MicroSept™ Advanced Antimicrobial System to protect the adhesive from bacteria and fungal growth. **Stix 4500** is FloorScore® certified for indoor air quality, SCAQMD Rule 1168 compliant and conforms to CA Section 03150.



SUBSTRATES

Plaster
Brick
Wood
Concrete
Gypsum drywall
Plywood

USE WITH

Rubber cove base
Vinyl cove base
Specialty cove base
Type TS vulcanized rubber base

CERTIFICATIONS

- FloorScore® Certified
- LEED v4 Credits: IEQ Credit 2.1, 2.2:

LIMITATIONS

- Do not allow product to freeze
- Do not apply to vinyl wallpaper
- Do not apply to a non-porous surface
- Shelf life two years from date of manufacture, in unopened container. Store indoors at a temperature between 65-95°F.

BEFORE YOU BEGIN:

Important: Read instructions before use. If you have questions contact XL Brands Technical Department at 706-508-5907 Mon-Fri, 8:00am - 5:00pm EST before you begin.

USAGE:

1. Spread the adhesive using a 1/8" x 1/8" x 1/8" V-Notch trowel, or using a 3-hole tube applicator tip.
2. The adhesive may be spread on the wall surface or on the back of the wall base.
3. Immediately place the wall base into position while the adhesive is freshly applied.
4. Roll the entire strip of base with a small roller in the direction of the previously placed strip.
5. Wipe smudges and clean spills quickly before the adhesive dries. Clean tools with water while the adhesive is still wet.
6. Dried adhesive may require the use of a solvent (odorless mineral spirits).

NOTE:

Follow all cove base manufacturers instructions regarding trowel size, coverage and application methods.

Caution: Make certain the surface is porous by cutting away or perforating non-absorbent wall coverings. Do not apply to vinyl wallpaper. XL Brands cannot be responsible for shrinkage caused by unstable cove base.

OPEN TIME:

20-30 minutes, depending on substrate, ambient temperature and humidity.

CLEAN UP:

Use a clean wet cloth to clean up adhesive while still wet; dried adhesive may require the use of an appropriate solvent.

DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. Manufacturer is not responsible for the misuse of this product. This Technical Data sheet and the information conveyed herein supersede all previous versions. XL Brands, MicroSept and Stix are registered trademarks of Bostik, Inc.. FloorScore is a registered trademark of SCS Global Services.

COVE BASE

Standard 6" cove
Standard 4" cove
Standard 4" cove

TROWEL RECOMMENDATION

1/8" x 1/8" x 1/8" V-notch
1/8" x 1/8" x 1/8" V-notch
3 hole applicator

COVERAGE

165-180 linear feet per gallon
220-240 linear feet per gallon
55-60 linear feet per tube



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